Comparison of heuristics and metaheuristics for topology optimisation in acoustic porous materials

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When designing sound packages, often fully filling the available space with acoustic materials is not the most absorbing solution. Better solutions can be obtained by creating cavities of air pockets, but determining the most optimal shape and topology that maximises sound absorption is a computationally challenging task. Many recent topology optimisation applications in acoustics use heuristic methods such as solid-isotropic-material-with-penalisation (SIMP) to quickly find near-optimal solutions. This study investigates seven heuristic and metaheuristic optimisation approaches including SIMP applied to topology optimisation of acoustic porous materials for absorption maximisation. The approaches tested are hill climbing, constructive heuristics, SIMP, genetic algorithm, tabu search, covariance-matrix-adaptation evolution strategy (CMA-ES), and differential evolution. All the algorithms are tested on seven benchmark problems varying in material properties, target frequencies, and dimensions. The empirical results show that hill climbing, constructive heuristics, and a discrete variant of CMA-ES outperform the other algorithms in terms of the average quality of solutions over the different problem instances. Though gradient-based SIMP algorithms converge to local optima in some problem instances, they are computationally more efficient. One of the general lessons is that different strategies explore different regions of the search space producing unique sets of solutions.

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1 I. INTRODUCTION

2 A. Background

Historically, shape designs in engineering have been 3 4 arrived at via a trial-and-error process, intuition, incre-5 mental improvements to old designs, human decision-⁶ making from numerical analyses, and recently, solely by 7 computer analyses. Superior-to-human engineering de-⁸ signs have been achieved by computers using technolo-⁹ gies such as structural topology optimisation. Topology ¹⁰ optimisation involves finding the optimal topology (number of holes) and shape (size, dimensions) for a structure 11 ¹² such that a given performance indicator is either max-¹³ imised or minimised. Bendsøe and Kikuchi¹ introduced the concept of simultaneously optimising both shape and 14 topology in the late 1980s. Since then, many theoretical 15 developments have been made, and a community of re-16 ¹⁷ searchers have actively been working in this field. One of ¹⁸ the ways to formulate a topology optimisation problem is ¹⁹ finding the optimal assignment of materials in each finite

²⁰ element of a discretised structure. In principle, this for²¹ mulation is discrete optimisation, and finding the exact
²² global optimum is computationally challenging. Exact
²³ optimisation techniques that guarantee finding the global
²⁴ optimum remain prohibitively expensive. Evaluating all
²⁵ possible solutions becomes impractical due to the large
²⁶ search space sizes and the expensive finite element eval²⁷ uations. A noteworthy effort towards topology optimisa²⁸ tion using an exact approach was by Stolpe and Bendsøe²
²⁹ on the Zhou and Rozvany problem instance³. But justi³⁰ fiably, the focus of previous work has mainly been on the
³¹ inexact or *heuristic* optimisation approaches.

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32 B. Heuristics

Heuristics are techniques that find solutions close Heuristics are techniques that find solutions close Heuristics do not guarantee finding the optimal solution, they are well-established and often the only viable option to address hard problems, such as those In NP-complete and NP-hard classes. The three most popular heuristic approaches applied to topology optimisolution problems are SIMP^{1,4-6} (solid-isotropic-material-

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⁴¹ with-penalisation), BESO⁷⁻⁹ (bi-directional evolutionary ⁹⁶ fluid-structure interaction, problems other than topology $_{42}$ structural optimisation), and the level-set method $^{10-12}$. $_{97}$ optimisation such as material parameter estimation 39 ⁴³ Among these, SIMP is the most commonly used and ⁹⁸ have also found the application of gradient-based meth-44 45 signment problem is relaxed to the continuous space by 100 porous material topology optimisation problems, the ma-46 allowing intermediate materials between solid and void. 101 terial choices also include poroelastic materials, and spe-47 ⁴⁹ optimisation strategies such as optimality criteria¹³ or ¹⁰⁴ to optimise the boundary topology instead of the bulk ⁵⁰ method of moving asymptotes¹⁴ is used to move across ¹⁰⁵ topology. In this article, poroelastic material topology 51 ⁵² As SIMP is a derivative-based technique, it requires that ¹⁰⁷ optimisation in the context of finding optimal mesoscale 53 54 is a type of constructive approach which iteratively adds 110 microstructures. 55 material where stresses are high and removes material 111 56 57 58 59 60 made the boundaries of the topology. This scalar field is 115 misation approaches have been tested, and optimisation ⁶¹ then optimised to optimise the topology.

62 C. Metaheuristics

While heuristics are quick strategies to find near-63 ⁶⁴ optimal solutions, it was realised by Glover¹⁵ that many ¹¹⁹ 65 66 67 68 69 70 $_{75}$ ogy optimisation problems 16,17 .

76 D. Acoustic topology optimisation

77 78 pliance minimisation^{18,19}. Nevertheless, the application ¹³⁶ sation in acoustic porous materials. 79 of topology optimisation techniques to other problem do- 137 80 ⁸² have already been extended to acoustics, giving rise to a ¹³⁹ given in section II, concise descriptions and settings of sub-field called acoustic topology optimisation. 83

84 85 86 87 88 while a small fraction of them use BESO or level-set 146 instances are included in the supplementary material. 89 methods. These applications can be categorised into 90 ⁹¹ acoustic fluid-structure interaction problems and porous ⁹² material problems. In acoustic fluid-structure interac-⁹³ tion problems, the material choices are non-porous solid ⁹⁴ and fluid phases, and the wave propagation is mod-95 elled using mixed formulations^{37,38}. Within acoustic

well-studied approach. In SIMP, the discrete material as- $_{99}$ ods such as the method of moving asymptotes⁴⁰. In A penalty-based material interpolation scheme is used 102 cialised Biot formulations^{41,42} are generally used. In to represent intermediate materials and gradient-based 103 some applications^{31,43}, boundary element method is used the design variable space to find a near-optimal design. ¹⁰⁶ optimisation is in focus. Specifically, we refer to topology a sensitivity analysis be carried out. BESO, not to be 108 shapes and topologies, i.e., in the order of magnitude of confused with evolutionary algorithms despite its name, 109 the material thickness, and not the optimisation of their

Although metaheuristics have been previously where stresses are low to arrive at a design. In the level- 112 tested on classical structural topology optimisation set method, a scalar field is associated with the design $_{113}$ problems 16,17 , their use has been limited in acoustic domain region and the isosurfaces of this scalar field are 114 topology optimisation applications^{44?}. Only a few opti-116 theory exclusive to this problem domain remains yet to ¹¹⁷ be explored. The present work is a step in this direction.

118 E. Contributions in this work

The goal of the present work is to investigate the powerful heuristic approaches follow certain higher-level 120 performance of alternative heuristic optimisation apguidelines. These guidelines can be considered heuris- 121 proaches, including a few well-known metaheuristic aptics to design heuristic algorithms, and hence are termed ¹²² proaches on a set of benchmark problems. In this article, metaheuristics. A popular example of a metaheuristic is 123 the approaches compared are hill climbing, constructive genetic algorithms, wherein the guideline is to initiate a 124 heuristics, SIMP, genetic algorithms, tabu search, CMApopulation of solutions, apply selection pressure to pick 125 ES and differential evolution. While SIMP and its vari-71 good individuals, recombine the selected individuals, mu- 126 ants use gradients, none of the other approaches use any tate them and replace them into the population. Numer- 127 domain-specific information from the problem other than ⁷³ ous metaheuristic techniques, such as genetic algorithms ¹²⁸ the objective function. Optimisation tests show how dif-⁷⁴ and CMA-ES, have also been studied on structural topol-¹²⁹ ferent approaches perform for various CPU time budgets. ¹³⁰ Notably, while SIMP algorithms produce good-quality ¹³¹ solutions at low CPU time budgets, certain other algo-132 rithms such as hill climbing, constructive heuristics and ¹³³ CMA-ES outperform at higher computational budgets. Theoretical developments in structural topology op- ¹³⁴ The findings reported in this paper may serve as a useful timisation have focused on the classical problem of com- 135 prelude to develop better strategies for topology optimi-

The article is organised as follows: the optimisation ⁸¹ mains is steadily on the rise^{18,20,21}. These techniques ¹³⁸ problem description and the modelling methodology are ¹⁴⁰ the optimisation approaches are given in section III, the At the time of writing this article, topology op- 141 results from the optimisation tests are discussed in sectimisation has been performed on a variety of acous- 142 tion IV, and the conclusive remarks are provided in tic applications, including horns, mufflers, rooms and 143 section V. Further, the pseudocodes of all algorithms, sound barriers^{22–36}. A majority of these applications 144 runtime comparisons, solution quality distributions and use the gradient-based SIMP method or its variants, ¹⁴⁵ final optimal shapes from all algorithms for all problem

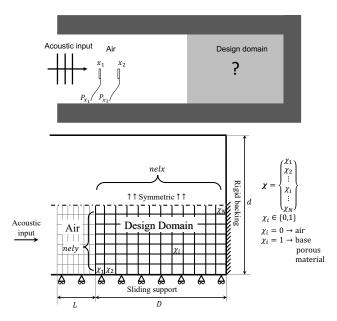


FIG. 1. Finite element model of an impedance tube system with the design domain where the shape and topology of a poroelastic material is to be optimised.

147 II. PROBLEM DESCRIPTION AND MODELLING

A. Maximising sound absorption in normal incidence 148

Consider the following problem: Given a finite ele-149 ¹⁵⁰ ment model of an impedance tube as shown in Figure 1, what is the best assignment of either air or a given porce-151 lastic material to each element in the design domain that maximises the sound absorption of an acoustic source. 153 ¹⁵⁴ The optimisation formulation can be written as:

$$\max_{\chi_i} \quad \overline{\alpha}(\boldsymbol{\chi}) = \frac{1}{n} \sum_{f=f_1}^{f_n} \alpha(\boldsymbol{\chi}, f) \tag{1}$$

$$\boldsymbol{\chi}: \chi_i \in \{0,1\} \quad \forall \quad i = 1, 2, \dots, N$$
$$\overline{\alpha} \in [0,1]$$

where $\alpha(\boldsymbol{\chi}, f)$ is the sound absorption coefficient in nor- 167 B. Computing sound absorption and its gradients mal incidence for a given shape χ for frequency f, χ_i are the decision variables represent the choice between air and porous material for the i^{th} element, N is the number of elements in the design domain, and $f_1, f_2, ..., f_n$ are the target frequencies for which the mean absorption is to be maximised (where n is the number of frequencies considered). The symbol $\overline{\alpha}$ is used to refer to the mean sound absorption coefficient (α) across the target frequencies. In this paper, $\overline{\alpha}$ may be referred to as simply *absorption* or *fitness*, which is to be maximised. Note that in the problem formulation1, a volume fraction constraint is not included, which is unlike in usual topology optimisation problems. One reason is that in porous material topology optimisation, often the optimal shapes need to be

carved out from a large block of the base porous material. The removed material may not often constitute materialsaving, as the cost of recycling the carved out material could negate the material-saving benefit. Another reason is that more optimisation approaches to be tested as the formulation would resemble a conventional discrete optimisation problem. Without the volume constraint, since two choices are available (air or the base porous material) for each of the N elements in the design domain the search space size becomes 2^N . If a limit V_f is imposed on the ratio of porous volume to the total volume in the design domain $(\frac{1}{N}\sum_{i=1}^{N}\chi_i = V_f)$, the search space size would become ${}^{N}C_{(V_fN)}$. In both these cases, the number of feasible solutions grows quickly with an increase in N. Since discrete optimisation is considered difficult to solve, the problem is usually relaxed to a continuous problem allowing χ_i to take values between 0 and 1, in other words allowing intermediate materials between air and porous material in the design domain. The problem is then solved using continuous optimisation approaches. Intermediate materials given by $\chi_i \in (0, 1)$ are modelled using interpolating the material properties. One such interpolation scheme is the SIMP scheme (not to be confused with the SIMP approach). Using this scheme, the material property ψ for the intermediate material is given by equation 2.

$$\psi_i = \psi_{air} + \chi_i^p [\psi_{por} - \psi_{air}] \tag{2}$$

$$\psi \in \{E, \nu, \widetilde{\rho}, \widetilde{\gamma_s}, \widetilde{\rho_{eq}}, \widetilde{\mathbf{K}_{eq}}\}$$
(3)

155 Here, ψ is any material property from Young's modu-¹⁵⁶ lus (E), Poisson's ratio (ν), modified Biot density ($\tilde{\rho}$), ¹⁵⁷ coupling factor $(\tilde{\gamma}_s)$, dynamic mass density $(\tilde{\rho}_{eq})$, dy-158 namic bulk modulus (\tilde{K}_{eq}) etc. Though filtering tech-¹⁵⁹ niques and interpolation penalties are used to enforce 160 discrete solutions in such continuous formulations, often 161 the resulting solutions tend to have intermediate mate-¹⁶² rials i.e. $\chi_i \in (0,1)$. Since filters in topology optimi-¹⁶³ sation play a role in the optimisation performance, in 164 this study no filters or manufacturability restrictions are 165 considered —with the view that these can be done in 166 post-processing.

To compute sound absorption, the poroelastic system 168 169 constituting the fixed and design domains is modelled 170 using the alternative Biot finite element formulations de-¹⁷¹ scribed by Bécot and Jaouen⁴². This formulation is based ¹⁷² on the mixed $\{\mathbf{u}, \mathbf{P}\}$ formulation by Atalla *et al.*⁴¹. The ¹⁷³ acoustic model for the fluid part is given by the Johnson-174 Champoux-Allard-Lafarge (JCAL)⁴⁵⁻⁴⁷ model. To nat-175 urally account for the interface between porous and air 176 regions, the unified analysis approach proposed and veri- $_{177}$ fied by Lee et al²⁴ is adopted. For intermediate material 178 properties between air and porous material, the SIMP ¹⁷⁹ interpolation scheme⁴⁸ is used. The poroelastic system 180 governing equations can be expressed in matrix form in 181 equation 4.

$$\underbrace{\begin{bmatrix} \tilde{\mathbf{K}} - \omega^2 \tilde{\mathbf{M}} & -\tilde{\mathbf{C}} \\ -\tilde{\mathbf{C}}^T & \tilde{\mathbf{H}}/\omega^2 - \tilde{\mathbf{Q}} \end{bmatrix}}_{\tilde{\mathbf{S}}(\omega)} \underbrace{\begin{cases} \mathbf{u} \\ \{\mathbf{P}\} \\ \tilde{\mathbf{X}}(\omega) \end{cases}}_{\tilde{\mathbf{X}}(\omega)} = \underbrace{\begin{cases} \tilde{\mathbf{F}}_{\mathrm{u}} \\ \tilde{\mathbf{F}}_{\mathrm{P}}/\omega^2 \\ \tilde{\mathbf{F}} \end{cases}}_{\tilde{\mathbf{F}}}$$
(4)

 $_{182}$ where $(\tilde{\cdot})$ denotes the complex-valued nature of it's argu-183 ment. The expressions for the state matrices $\tilde{\mathbf{K}}$, $\tilde{\mathbf{M}}$, $\tilde{\mathbf{H}}$, $_{184}$ $\hat{\mathbf{Q}}$ and $\hat{\mathbf{C}}$ are functions of the topological design/decision variables χ . The construction of these matrices are ex-185 ¹⁸⁶ plained by Atalla *et al.*⁴¹ and will not be detailed here. \mathbf{u} and $\{\mathbf{P}\}$ denote the solid phase displacement and 187 fluid phase pressure degrees of freedom in the poroelastic 188 system respectively. The associated global stiffness ma-189 ¹⁹⁰ trix $\mathbf{S}(\omega)$ and the load vector \mathbf{F} are iteratively assembled ¹⁹¹ over each angular frequency $\omega = 2\pi f$ to yield a system of ¹⁹² linear equations. These equations are solved as given in ¹⁹³ equation 5 to obtain the solution vector $\mathbf{X}(\boldsymbol{\chi}, \boldsymbol{\omega})$ which ¹⁹⁴ will contain the displacement and pressure fields of the ¹⁹⁵ solid and fluid parts of the poroelastic material respec-196 tively.

$$\{\tilde{\mathbf{X}}(\boldsymbol{\chi},\omega)\} = [\tilde{\mathbf{S}}(\boldsymbol{\chi},\omega)]^{-1}\{\tilde{\mathbf{F}}\}$$
(5)

 $_{201}$ sure amplitudes in frequency domain P_{x_1} and P_{x_2} can $_{222}$ matrix inversions. The above step is crucial for speeding-²⁰² be obtained from {**P**} in $\tilde{\mathbf{X}}$. The plane wave reflection ²²³ up gradient methods. In addition to solving $[\mathbf{S}(\omega)]^{-1}\mathbf{F}$, $_{203}$ coefficient R_c can then be computed from these pressures $_{224}$ two additional instances of solving system of equations is 204 as.

$$\tilde{R}_{c}(\boldsymbol{\chi},\omega) = \frac{P_{x_{1}}(\boldsymbol{\chi},\omega)e^{(-ikx_{2})} - P_{x_{2}}(\boldsymbol{\chi},\omega)e^{(-ikx_{1})}}{-P_{x_{1}}(\boldsymbol{\chi},\omega)e^{(ikx_{2})} + P_{x_{2}}(\boldsymbol{\chi},\omega)e^{(ikx_{1})}} \quad (6)$$

²⁰⁵ Here, k is the wave number given by ω/c_{air} with c_{air} 206 being the speed of sound in air. The sound absorption 231 come expensive. Although not implemented in this work, $_{207}$ coefficient α is then given by:

$$\alpha(\boldsymbol{\chi}, \omega) = 1 - |\tilde{R}_c(\boldsymbol{\chi}, \omega)|^2 \tag{7}$$

The analytical gradient of absorption can be com-208 ²⁰⁹ puted by using chain rule following a similar procedure $_{210}$ to that of Lee *et al.*²⁴. From equation 7:

211

$$\frac{\partial \alpha}{\partial \chi_i} = -2|\tilde{R_c}|\frac{\partial |\tilde{R_c}|}{\partial \chi_i} \tag{8}$$

$$\frac{\partial |\tilde{R}_c|}{\partial \chi_i} = \frac{\Re(\tilde{R}_c \times \frac{\partial \bar{R}_c}{\partial \chi_i})}{|\tilde{R}_c|} \tag{9}$$

Equation 9 computes the derivative of absolute of 212 ²¹³ the complex-valued R_c , $\Re(\cdot)$ is the real part and (\cdot) is ²¹⁴ the complex conjugate operator. The gradient $\frac{\partial \tilde{R}_c}{\partial \chi_i}$ is ²¹⁵ obtained from $\frac{\partial P_{x_1}}{\partial \chi_i}$ and $\frac{\partial P_{x_2}}{\partial \chi_i}$, which in-turn are two ele-²⁴⁷ terial to fill the elements, and target frequencies to be

²¹⁶ ments from the derivative vector $\frac{\partial \tilde{\mathbf{X}}}{\partial \chi_i}$. To find $\frac{\partial \tilde{\mathbf{X}}}{\partial \chi_i}$, equa-²¹⁷ tion 5 is differentiated to get the following expression.

$$\frac{\partial}{\partial \chi_i} \tilde{\mathbf{X}}(\boldsymbol{\chi}, \boldsymbol{\omega}) = [\tilde{\mathbf{S}}(\boldsymbol{\omega})]^{-1} \frac{-\partial [\tilde{\mathbf{S}}(\boldsymbol{\omega})]}{\partial \chi_i} \tilde{\mathbf{X}}$$
(10)

The above step involves a large matrix inversion followed by sparse matrix and vector multiplications repeated for each element in the design domain. This step is performed efficiently by using the adjoint-based approach as detailed by Lee, Göransson and Kim²⁸. Since only two elements in $\frac{\partial \tilde{\mathbf{X}}}{\partial \chi_i}$ i.e. $\frac{\partial P_{x_1}}{\partial \chi_i}$ and $\frac{\partial P_{x_2}}{\partial \chi_i}$ need to be computed to compute the gradients, one can premultiply the equation 10 by the term $\frac{\partial P_{x_1}}{\partial \mathbf{X}}$, which is a vector of 0s except for one element with a value of 1 corresponding to the P_{x_1} degree of freedom in equation 10.

$$\frac{\partial P_{x_1}}{\partial \chi_i} = \left(\frac{\partial P_{x_1}}{\partial \mathbf{X}}\right)^T \frac{\partial \tilde{\mathbf{X}}}{\partial \chi_i} \tag{11}$$

$$= \left(\frac{\partial P_{x_1}}{\partial \mathbf{X}}\right)^T [\tilde{\mathbf{S}}]^{-1} \frac{-\partial [\tilde{\mathbf{S}}]}{\partial \chi_i} \tilde{\mathbf{X}} = \lambda_{x_1}^T \frac{-\partial [\tilde{\mathbf{S}}]}{\partial \chi_i} \tilde{\mathbf{X}}$$

 $\{\mathbf{A}(\boldsymbol{\chi},\omega)\} = [\mathbf{S}(\boldsymbol{\chi},\omega)] \quad \{\mathbf{r}\} \qquad (5)$ ¹⁹⁷ For normal incidence, assuming plane waves, the sound ¹⁹⁸ absorption coefficient can be computed using the two-¹⁹⁹ microphone method. Considering two closely spaced ²¹⁰ $\sum_{i=1}^{218} \text{Then, one can find a fictitious response vector } \lambda_{x_1} = \sum_{i=1}^{219} [\mathbf{\tilde{S}}]^{-1} \frac{\partial P_{x_1}}{\partial \mathbf{X}} \text{ and compute } \frac{\partial P_{x_1}}{\partial \chi_i} \text{ for each } i \text{ by computing}$ ²²⁰ $\lambda_{x_1}^T \left(\frac{-\partial[\mathbf{\tilde{S}}]}{\partial \chi_i}\mathbf{\tilde{X}}\right)$ quickly. This avoids solving system of equa-²²⁰ points x_1 and x_2 in the air region, the complex pres-²²¹ tions repeatedly for each element or performing explicit ²²⁵ involved in finding λ_{x1} and λ_{x2} . Assuming all other steps $_{\rm 226}$ are time insignificant, function evaluation with gradients ²²⁷ are approximately three times as expensive as evaluating 228 without gradient.

> This procedure has to be repeated at each frequency $_{230}$ ω and for fine frequency steps, the calculation could be-²³² it is worth noting that there exist various expansion ²³³ methods[?] ? [?] to speed up the computation for broad ²³⁴ frequency range problems.

> ²³⁵ Further, the gradients $\frac{-\partial[\tilde{\mathbf{S}}]}{\partial\chi_i}$ are obtained by ²³⁶ applying chain_rule up to the material properties $_{237}$ $(E, \nu, \tilde{\rho}, \tilde{\gamma}_s, \tilde{\rho}_{eq}, \tilde{K}_{eq})$ which depend on the design vari-238 ables χ .

239 C. Benchmark problem instances

For comparing the performance of various optimi-240 ²⁴¹ sation approaches, seven benchmark problem instances 242 with different characteristics as given in Table I are 243 utilised. A two-dimensional finite element model of a ²⁴⁴ small rectangular unit cell of an absorbing wall, as shown ²⁴⁵ in Figure 1 is considered. The unit cell's dimensions, its 246 discretisation into finite elements, the base porous ma-²⁴⁸ absorbed vary for each problem instance.

The unit cell of height d is backed by a rigid wall on 240 ²⁵⁰ the right, and a normal incidence sound source is mod-

TABLE I. Benchmark problem instances (see section IIC)

No.	Problem instance name	Mesh size	Length	Height	f_{min}	f_{step}	f_{max}	Material ID
		nel x \times nely	D (m)	d (m)	Hz	$_{\rm Hz}$	Hz	(see Table II)
1	LKKK material broadband coarse-mesh	10×10	0.135	0.054	100	100	1500	1
2	Melamine - building problem	15×10	0.045	0.1	100	100	1500	2
3	High resistivity foam - low frequency	10×10	0.1	0.1	50	50	500	3
4	Melamine - automotive problem	10×10	0.02	0.1	100	100	1500	2
5	Melamine - high frequency problem	10×10	0.02	0.1	2000	1000	5000	2
6	Melamine -broadband fine-mesh	50×20	0.135	0.054	100	100	1500	2
7	Melamine -single target frequency	10×5	0.135	0.054	500	500	500	2

TABLE II. Acoustic and elastic properties of materials used in the benchmark problems in Table I. Here, ϕ is the open porosity, Λ' is the thermal characteristic length, Λ is the viscous characteristic length, σ is the static airflow resistivity, α_{∞} is the tortuosity, k'_0 is the thermal permeability, ρ is the bulk density, E is the solid elastic modulus, ν is the Poisson's ratio and η is the dissipation factor.

Material	Material-1	Material-2	Material-3
parameters			
Material:	LKKK ²⁴	Melamine	High-resistivity
			soft foam
Acoustic model:	JCAL	JCAL	$JCAL^{45-47}$
ϕ	0.9	0.99	0.8
$\Lambda'~(\mu{ m m})$	449	196	100
$\Lambda~(\mu { m m})$	225	98	10
$\sigma \; ({\rm N}{\cdot}{\rm s}{\cdot}{\rm m}^{-4})$	25000	10000	300000
α_{∞}	7.8	1.01	3
k'_0	4.75e-09	4.75e-09	4.75e-09
$ ho~({\rm kg}{\cdot}{\rm m}^{-3})$	31.08	8	80
E (Pa)	800000	160000	30000
(u)	0.4	0.44	0.44
(η)	0.265	0.1	0.01

elled at the left end. A region from the rigid wall up to 251 a length D is designated as the design domain. The de-252 253 sign domain is followed by a fixed domain, which is just 254 an air region in this case with a length L. The design domain is discretised into nelx and nely finite elements 255 along the horizontal and vertical directions respectively. 256 Within the unit cell, symmetry is assumed about the 257 central horizontal line, and sliding boundaries (u_x -free, 258 $u_y = 0$, *P*-free) are assumed at the top and bottom edges. To save computational effort, only half of the system is 260 ²⁶¹ modelled, and symmetry is imposed about the centerline $_{262}$ (u_x -free, $u_y = 0$, *P*-free). It has been verified that this 263 gives the same absorptions as obtained when modelling ²⁶⁴ the full unit cell with sliding supports in the top and bot-²⁶⁵ tom edges. In all the problem instances, the mean sound

²⁶⁶ absorption coefficient under normal incidence across the²⁶⁷ target frequencies is to be maximised.

268 Although meant to be arbitrary, the problem in-²⁶⁹ stances are chosen from practical engineering examples. 270 The material used for optimisation for each problem in-²⁷¹ stance is picked from three choices in Table II. In prob-²⁷² lem instance 1, a special material previously used by Lee, Kim, Kim, and $Kang^{24}$ (LKKK material) is used on a 273 coarser 10×10 discretisation. Note that the LKKK material may not representative of a physical material due 275 to the high tortuosity value of 7.8. Problem instance 2 features a 45 mm long design domain representative of 277 a typical building application. Problem instance 3 uses 278 an artificial material with a high static airflow resistiv-279 ity. In problem instance 4, a thin design domain of 2 280 cm, representative of a foam layer in an automotive ab-281 ²⁸² sorber, is considered. In problem instance 5, a thin layer ²⁸³ is optimised for high-frequency absorption. Among the ²⁸⁴ problem instances, problem instance 6 has a relatively fine mesh size with 50×20 elements featuring a thicker design domain optimised on a broad frequency range. 286 Other than 1 and 3, all problem instances use Melamine 287 foam for control. In problem instance 7, a single target 289 frequency is considered.

290 III. OPTIMISATION APPROACHES

Several gradient-free heuristic and metaheuristic approaches, including well known and novel, are evaluated in this study alongside the state-of-the-art gradient-based approach SIMP. Henceforth in this paper, all the heuristic and metaheuristic approaches will be referred to as *algorithms*, and they are not to be confused with *exact* algorithms as used by some authors. The algorithms tested and their settings are summarised in Table III.

Five heuristic algorithms namely HC, CH1, CH2, SIMPf0 and SIMPf2 are tested. HC is a firstimprovement hill climbing, where each element is flipped between air and porous material, and the new solution so is accepted if it is improving. Consecutive elements are flipped like in a raster scan (row-by-row) until the function evaluation budget is used up. CH1 is a constructive heuristic that starts from an air-filled solution and progressively adds porous material in elements of best improvement in absorption. Similarly, CH2 starts from a

Abbr.	Optimisation approach	Procedure and parameter settings	Algorithm type: Determinis- tic or Non- deterministic	Trials	Search space	Gradient usage	Fn. eval. budget
		HEURISTICS					
HC	Hill climbing (first improvement)	Start with a random binary array solution; Bit flip the consecutive elements; Accept if improving and move to the next element; Repeat from the start un- less fn. eval. budget is used up. Element ordering is like in a raster scan.	since starting solution is random	31	Discrete	No	4096
CH1	Constructive heuristic: material addition	Start with air-filled design domain; Compute absorp- tion improvement at each element by filling porous material only in that element; Sort elements; Add porous material at best 'm' improving elements; Re- peat until design domain is fully porous; Track and return the best solution. m is chosen such that the budget is not exceeded.	Deterministic	1	Discrete	No	4096
CH2	Constructive heuristic: material removal	Similar to CH1. Start from fully porous design do- main; Remove porous (replace with air) at 'm' least worsening elements; Repeat until all porous is re- moved; Track and return the best solution	Deterministic	1	Discrete	No	4096
SIMPf0	SIMP with no filter ⁴⁹	Start from a random continuous solution, follow the SIMP procedure ⁴⁹ ; Omit the filtering step. Use SIMP penalty $p = 3$; move update - optimality criteria; move limit $m = 0.2$; Volume fraction limit $V_f = 1$.		31	Continuous	Yes	1366
SIMPf2	SIMP with density filter ⁴⁹	Start from a random continuous solution, follow the SIMP procedure ⁴⁹ ; use density filter ft=2. Use SIMP penalty $p = 3$; move update - optimality criteria; move limit $m = 0.2$; Volume fraction limit $V_f = 1$; Filter radius $r_{min} = 2$.		31	Continuous	Yes	1366
		METAHEURISTICS					
GA	Genetic algorithm ⁵⁰	Initialise population with 64 random binary solu- tions; Selection: tournament-2; Crossover: uniform; Mutation: bitflip; Mutation rate: 1/(N); Replace- ment: best of parents and offspring replace parents; Repeat from selection, unless budget is used up.	(uses a random number generator)	31	Discrete	No	4096
TABU	Tabu search ⁵¹	Initiate tabu list; Start with a random binary array solution; Pick a random bit, not in tabu list; Accept if improving and add the bit to tabu list; tabu tenure: 20% of N ; Pick another random bit and repeat unless budget is used up.	(since starting solu- tion and moves are	31	Discrete	No	4096
СМА	Covariance-matrix- adaptation evolution strategy ⁵²	Relax problem to continuous using SIMP interpola- tion scheme with $p = 3$; Follow CMA procedure ⁵² ; Terminate if budget is used up; Discretise final con- tinuous solution by rounding.	(uses a random	31	Continuous	No	4096
CMAd	Discrete variant of CMA	Follow CMA procedure in continuous space; Before fitness evaluation, discretise the sampled continuous solutions by rounding; Return the rounded best so- lution. An interpolation scheme is not necessary as continuous solutions are never evaluated.	Non-deterministic	31	Discrete	No	4096
DE	Differential evolution ^{53,54}	Relax problem to continuous using SIMP interpola- tion scheme with $p = 3$; Follow differential evolution procedure ^{53,54} ; Stop if budget is used up. Use popu- lation size=32; F=0.2; CR=0.2;	Non-deterministic	31	Continuous	No	4096
DEd	Discrete variant of DE	Follow the differential evolution procedure; Before fitness evaluation, discretise the sampled continuous solutions by rounding; Return the rounded best so- lution.	Non-deterministic	31	Discrete	No	4096

³⁰⁹ porous material-filled solution and progressively removes ³¹⁴ step. While SIMPf2 uses density filtering, SIMPf0 uses 310 porous material from the elements where the decrease in 315 no filtering techniques. ³¹¹ absorption is the least. SIMPf0 and SIMPf2 are solid- ³¹⁶ Four popular metaheuristic approaches are tested, ³¹² isotropic-material-with-penalisation approaches⁴⁹ which ³¹⁷ including genetic algorithm (GA), tabu search (TABU), ³¹³ use gradients of absorption to modify the solution at each ³¹⁸ covariance-matrix-adaptation evolution strategy (CMA)

³¹⁹ and differential evolution (DE). Additionally, discrete ³⁷⁵ age time-per-function-evaluation clocked on a reference 321 before every absorption evaluation. 322

323 324 325 326 327 instance in order to assess their average performance and 384 generation of the algorithm. 328 carry out statistical analyses. 329

330 331 332 333 1366 function evaluations. 334

335 336 random discrete solutions with equal probability of air 393 design domain with no absorption. 337 or porous material for each element (except for CH1 and 394 338 330 340 341 342 343 344 no apriori assumptions about the solution. 345

346 347 348 tion, in the specific way used here are tested for the 405 SIMP, but the difference is small. 349 first time in topology optimisation. The others are well- 406 350 351 352 353 354 355 stand the findings. These algorithms can be thought of 412 runtime performance was considerably poor. 356 ³⁵⁷ as black-boxes that optimise the shape design by search-⁴¹³ ³⁵⁶ ing for the optimal assignment of the decision variables ⁴¹⁴ continuous algorithms (CMA, DE, SIMPf0 and SIMPf2) 359 $\boldsymbol{\chi}$ to maximise $\overline{\alpha}(\boldsymbol{\chi})$.

360 IV. RESULTS AND DISCUSSION

361 A. Run time performance comparison

One of the desired aspects of a good topology op-362 timisation strategy is the ability to find better quality 363 solutions in a limited CPU time. As more CPU time is 364 allowed, the algorithms progressively find solutions with 365 higher absorption. Figure 2(a) compares the progress 366 of the best-so-far absorption values $(\overline{\alpha})$ obtained ver-367 sus CPU time used by various algorithms on problem 368 instance 6. 369

Multiple machines were used to run the optimisation 370 ³⁷¹ tests, and in order to remove the machine-dependence on runtime in Figure 2(a), the best-so-far absorption val-372 ues were tracked against the number of function evalua-373 tions, and runtimes were then computed by using aver-

variants of CMA and DE referred to as CMAd and DEd 376 machine. The reference machine used features an Inare also tested, where the continuous shapes are rounded 377 tel(R) Core(TM) i7-3820 CPU 3.6 GHz processor, 32 378 GB RAM and a 64-bit Windows 10 operating system Except for CH1 and CH2, all the other algorithms ³⁷⁹ running Matlab2019b⁵⁵. Scales indicating the number of are non-deterministic as they embed a random compo- 380 function evaluations are also provided for benchmarking nent, and each new trial of the non-deterministic algo- 381 purposes. For all non-deterministic algorithms, as mulrithm could produce a different near-optimal solution. 382 tiple trials were conducted, the absorption values shown For these algorithms, 31 trials were run on each problem 383 in Figure 2(a) are averaged across the 31 trials after each

Firstly, note that initial absorption levels are differ-385 All non-gradient algorithms are allowed 4096 func- 386 ent for the algorithms. While the discrete algorithms tion evaluations during the trials. Since absorption+ gra- 387 HC, GA, TABU, CMAd and DEd are initiated from randient evaluations take approximately thrice the compu- $_{388}$ dom discrete solutions with $\overline{\alpha}$ around 0.71, the continutational time (Eq. 11), SIMPf0 and SIMPf2 are allowed ³⁸⁹ ous algorithms CMA, DE, SIMPf0 and SIMPf2 are ini-³⁹⁰ tiated from random continuous solutions with $\overline{\alpha}$ around The discrete algorithms, which only allow air or ³⁹¹ 0.65. CH2 starts from fully porous design domain with porous elements in the design domain, are initiated from $_{392} \overline{\alpha}$ around 0.84 and CH1 starts from an empty (air-filled)

One of the first things to note is that the CH2 algo-CH2). The continuous algorithms, which allow interme- 395 rithm does not produce an improvement from the fully diate materials between air and porous materials in each 396 porous-filled solution and hence the best-so-far absorpelement, are initiated from solutions generated by assign-³⁹⁷ tion value stays the same for this problem. For low CPUing a random number uniformly distributed between 0 398 time budgets, SIMPf0 and SIMPf2 produce higher qualand 1 to the topological design variables. Such random ³⁹⁹ ity solutions than all the other algorithms except CH2. initialisation is done to ensure a fair comparison making 400 SIMPf0 and SIMPf2 converge to a higher absorption than ⁴⁰¹ the porous-filled CH2 solution in under 5 minutes on Some of the newly proposed approaches, namely, hill 402 this problem instance highlighting that gradient-based climbing, constructive heuristics, and the discrete vari- 403 methods can be time-efficient. After about 20 minutes of ants of CMA evolution strategy and differential evolu- 404 runtime, HC produces better solutions on average than

After the designated budget of 4096 function evaluaestablished algorithms, and resources including surveys, 407 tions (1366 gradient-included function evaluations), HC, tutorials and code implementations can be easily reached. 408 SIMPf2, TABU, SIMPf0 and CH1 produce the top tier More specific implementation details are included in the 409 solutions. CMAd follows closely by producing slightly supplementary material. It is noted that a thorough 410 better-quality solutions compared to fully filled CH2 soknowledge of all the algorithms is not essential to under- 411 lution towards the end. Whereas for DEd and GA, the

> It is important to appreciate that the solutions from ⁴¹⁵ consider intermediate materials between the porous ma-416 terial and air $\chi_i \in (0,1]$ whereas the discrete algorithms ⁴¹⁷ consider only porous material or air solutions $\chi_i \in \{0, 1\}$. ⁴¹⁸ Since the solutions are from different search spaces, the ⁴¹⁹ absorption levels cannot be directly compared between ⁴²⁰ the two. Although the final shapes from continuous algo-⁴²¹ rithms are desired to be 0 or 1, they are often not. Hence, 422 they are forced to be discrete using a simple round-off ⁴²³ filter, and the absorption values are recomputed. Such ⁴²⁴ rounding leads to a drop or surge in the absorption val-425 ues at the end of all continuous algorithms as can be ⁴²⁶ observed noticeably in CMA and DE plotlines in Fig- $_{427}$ ure 2(a). The rounded absorptions indicated by the end 428 markers are also trial-averaged. Rounding leads to no ⁴²⁹ significant changes in SIMPf0 and SIMPf2 solutions for 430 this problem instance. For CMA and DE, the rounded 431 solution absorption values were poorer than SIMP solu-432 tions.

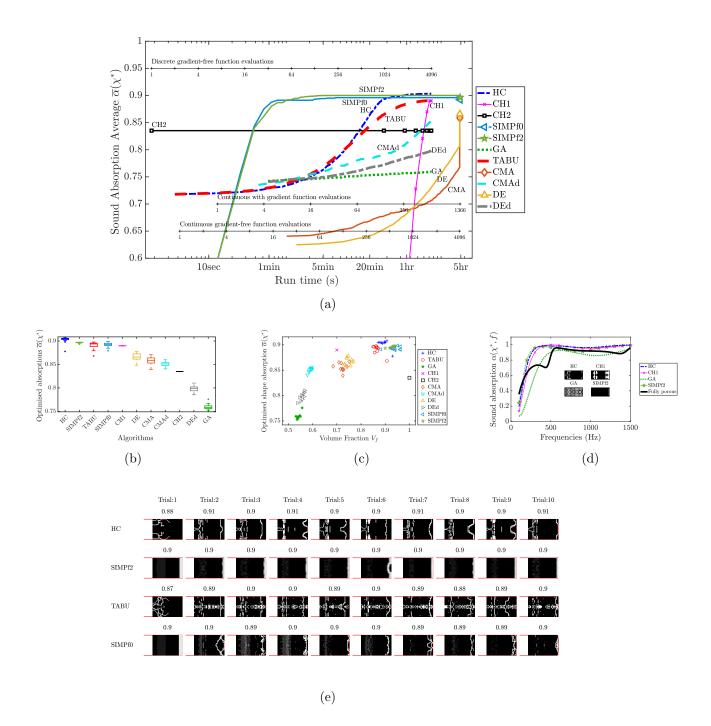


FIG. 2. (color online) Optimisation trials on problem instance 6: (a) Progress of best absorption found vs runtime (trialaveraged). For continuous algorithms, the solutions are discretised in the end. (b) Distribution of final solution absorption across trials. (c) Distribution of solution quality vs volume fraction (d) Sound absorption vs frequency for final shapes from select algorithms. (e) Best shapes from different trials from top four algorithms and their absorption.

433 434 not seem to be the general trend across all problem in- 440 instances especially the one with the high resistivity ma-435 stances. When considering the runtime performance of 441 terial (plots for other problem instances included in the ⁴³⁶ problem instance 1 shown in Figure 3, SIMP algorithms ⁴⁴² supplementary material). ⁴³⁷ produce final solutions with intermediate materials which ⁴³⁸ when rounded result in a significant reduction in absorp-

The above behaviour of continuous algorithms does 439 tion. This behaviour is also prominent in other problem

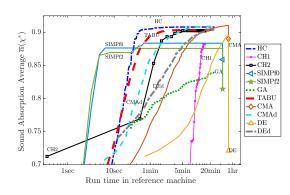


FIG. 3. (color online) Progress of best absorption found vs runtime: problem instance 1.

443 B. Final solution quality comparison

After rounding the continuous algorithm solutions 444 ⁴⁴⁵ and re-evaluating absorption, the distribution of final absorption values are shown in Figure 2(b). What is inter-446 ⁴⁴⁷ esting to note is that for non-deterministic algorithms, the 31 trials do not necessarily result in the same opti-448 mised shapes and the final absorption values are spread 449 out. The boxes enclose first to third quartiles (i.e. 25) 450 percentile to 75 percentile), the whiskers denote the span, 451 and the crosses denote the outliers. 452

Often in practice, a particular topology optimisation 453 strategy may be chosen, and one trial may be run to 454 determine a near-optimal shape. In such cases, it is de-455 sirable to pick an algorithm that has the best median 456 performance across trials. Hence, using the median ab-457 sorption across trials, the algorithms are sorted best to 458 worst from left to right in Figure 2(b). HC and SIMPf2 459 turn out to be the top-performing algorithms for this 460 problem instance followed by TABU, SIMPf0 and CH1 461 in the second tier. DE, CMA and CMAd follow with 462 all trials producing better solutions than the fully-filled 463 CH2 solution. DEd and GA performed the poorest with 464 no trials producing better than the fully-filled solution. 465

The shapes produced from 10 of the trials from the top four algorithms are displayed in Figure 2(e). Most shapes seem to have a thin layer of air near the rigid backing as this allows removing elastic resonance around 500 tro Hz as can be observed from the absorption curves in Figtru ure 2(d). Without filtering, SIMPf0 produces intricate text designs near this thin air layer compared to SIMPf2.

473 C. Performance across problem instances

For an overall comparison, the ranking is extended to 475 other problem instances in Table IV. Such a comparison 476 across many problem instances is essential as algorithms 477 performing well on one problem instance need not nec-478 essarily perform well on other problem instances. The 479 ranking scheme is such that if the median absorption 480 values of two or more algorithms are the same correct 481 to two decimal places, they are assigned the same rank.

TABLE IV. The algorithms are ranked based on median values of optimised shape absorption ($\overline{\alpha}*$) across trails. Lesser the average rank, the better is the performance of the algorithm. Algorithms are sorted based on the average of the ranks across problem instances. This ranking scheme is provided for a quick lookup only and is not meant to be a precise indicator of the performance. The ranking could change if more problem instances and algorithms are considered.

Ranks	Pr	obl	em	ins	tan	\cos	\rightarrow	Avg. rank
Algorithms \downarrow	1	2	3	4	5	6	7	
HC	1	1	3	1	1	1	1	1.29^{*}
CMAd	1	3	1	1	4	8	1	2.71
CH1	7	1	8	1	1	3	1	3.14
TABU	1	5	4	8	7	3	1	4.14
CH2	5	6	4	1	4	9	1	4.29
SIMPf0	8	3	10	1	4	3	9	5.43
SIMPf2	10	6	11	1	1	1	11	5.86
DEd	1	9	2	10	9	10	1	6
CMA	6	6	4	8	9	7	8	6.86
DE	11	11	9	1	7	6	9	7.71
GA	9	10	4	11	11	11	1	8.14

⁴⁶² This ranking is only provided for a quick summary of the ⁴⁶³ optimisation tests, and it is emphasised that the ranks ⁴⁸⁴ may not be the same for a different set of problem in-⁴⁸⁵ stances.

From Table IV, one can observe that HC, CMAd 487 and CH1 rank among the top three. Although SIMPf2 488 and SIMPf0 performed well on problem instance 6, they 489 take respectively the 6^{th} and 7^{th} places overall among 490 the algorithms compared.

⁴⁹¹ Surprisingly, the simple first-improvement hillclimb-⁴⁹² ing (HC) ranks among the best in all problem instances ⁴⁹³ except the high-resistivity material instance (problem in-⁴⁹⁴ stance 3). This means that HC's potential can to be ⁴⁹⁵ exploited by using it in hybrid algorithms. It is worth ⁴⁹⁶ noting that HC applied to the MBB beam compliance ⁴⁹⁷ minimisation⁶ results in the trivial fully-solid-filled so-⁴⁹⁸ lution. A simple way to avoid this is to use a volume ⁴⁹⁹ fraction penalty with the objective function.

⁵⁰⁰ CMAd and CH1 ranked first in four problem in-⁵⁰¹ stances. Although CMAd ranked 8th in problem instances ⁵⁰² 6, its overall performance across the problem instances ⁵⁰³ puts the algorithm in second place. Notably, in problem ⁵⁰⁴ instance 3, which considers a high static airflow resistivity ⁵⁰⁵ material, CMAd performed the best. This problem in-⁵⁰⁶ stance likely has many local optima and the performance ⁵⁰⁷ of CMAd indicates its global topology optimisation po-⁵⁰⁸ tential. The poor performance of the SIMP algorithms in ⁵⁰⁹ this problem instance is likely due to the multi-modality ⁵¹⁰ of the objective function and premature convergence to ⁵¹¹ local optima.

512 ⁵¹³ stages of CH1 is slow compared to the other algorithms, ⁵⁷⁰ that GA is initiated from random bit arrays which would 514 515 516 than the absorption of the discretised solutions from both 574 517 518 519 520 from a fully-filled solution. 521

Performance of CMA and DE were relatively poor 579 522 ⁵²³ in this benchmark. One reason could be that the num- ⁵⁸⁰ an elastic resonance in the frequency range considered, 524 525 526 sation problems. 527

528 529 531 532 533 solutions quality. 534

Among the algorithms considered, GA performed the 592 535 536 537 538 ⁵³⁹ strategies which show better promise.

540 D. Best shapes obtained from algorithms

541 542 problem instances are plotted in Figure 4. For non- 601 lar and need additional filtering. On the other hand, 543 deterministic algorithms, the solution with the highest 602 constructive heuristic with material addition (CH1) has 544 absorption among the 31 trials is shown. It is recalled 603 both high performance and finds shapes with smoother that manufacturability restrictions and morphological fil- 604 boundaries. 545 ters are not imposed in this study except for SIMPf2. 605 546 547 shapes for most problem instances. 548

549 550 552 553 in the front. GA and DE produced checkerbox shapes. 612 In addition, scope for improving many of these methods 554 degenerate. 555

556 557 558 559 560 slightly less absorption. 561

562 564 the centre. SIMPf2 produces a result with a chunk of 624 to the true optima. 565 porous material suspended in the air. 566

For problem instance 4, the optimal solution seems 567 ⁵⁶⁸ to be a fully-filled design domain and most algorithms

Although the progress of absorption in the initial 569 are able to find this except for GA. The reason could be the final absorption value makes CH1 one of the best 571 have volume fraction distributed near 50 percent (central algorithms. Notably, for many problem instances con- 572 limit theorem). Thus, initialising GA with solutions with sidered, the best absorption value from CH1 is higher 573 a range of volume fractions might be a sounder approach.

For problem instance 5, many algorithms find a solu-SIMPf0 and SIMPf2. CH1 seems to be better overall 575 tion with a shape almost filled with the porous material compared to CH2, indicating that constructing the solu- 576 except for air pockets near the rigid wall. CMA, DE and tion from scratch may be better than removing material 577 DEd seem to be approaching this solution. CH2 com-⁵⁷⁸ pletely fills the design domain with the porous material.

For problem instance 6, the fully-filled solution has ber of design variables is large and these strategies do 581 as may be seen from Figure 2(d). The elastic resonance not exploit the correlation of the neighbouring-element 552 forms a drop in the absorption near 500 Hz. The best sodesign variables, a special attribute in topology optimi- 583 lutions from different algorithms effectively remove this ⁵⁸⁴ resonance. To do this, the algorithms seem to introduce Both CMAd and DEd seem to perform better than 585 air layers at the front and near the rigid backing. CMA, CMA and DE in general, indicating that rounding during 586 CMAd, DE and DEd give checker-board shapes which the algorithm may be a better approach than rounding 587 somewhat removes a layer near the rigid backing. Nothe solutions after the termination of continuous algo- 588 tably, CH1 gives a smooth shape even though no manrithms. While CMAd ranked among the top, the perfor- 589 ufacturability restrictions were imposed. CH2 returns a mance of DEd was similar to that of SIMP in terms of 590 filled design domain and is unable to get rid of the reso-591 nance.

For problem instance 7, many solutions have close poorest. Though, scope for improvement exists in terms 593 to complete sound absorption ($\overline{\alpha} = 1$). Almost all alof using better mutation and crossover operators adapted 594 gorithms find solutions with total sound absorption at to topology optimisation, focus may be diverted to other 595 500 Hz. Notably, SIMPf0 and SIMPf2 seem to suggest a ⁵⁹⁶ fully-filled solution.

597 In general, the algorithms which feature random ⁵⁹⁸ move operations tend to produce degenerate shapes. Al-⁵⁹⁹ though hill climbing results in shapes with high sound The best solutions from all the algorithms for all 600 absorption, the shapes obtained are sometimes irregu-

In summary, different algorithms seem to provide so-Results show both SIMPf0 and SIMPf2 produce similar 606 lutions from a unique pool (Figure 2(c)). The reason 607 for this is each approach uses unique move operations For problem instance 1, all algorithms except SIMPf2 608 during the optimisation to reach solutions that may not result in irregular shapes. The best quality shapes from 609 be explored by other algorithms. Thus it may be worth most algorithms are flat layers of air and porous material 510 many optimisation strategies to find a set of unique solutowards the rigid wall with a somewhat circular air cavity out tions which may be of interest to the acoustic engineer. Moreover, shapes from GA for all problem instances are 613 exist. As an example, the performance of SIMP could 614 be improved by using better strategies for avoiding lo-For problem instance 2, HC, CH1 and SIMPf0 pro- 615 cal optima, and an appropriate morphological filter may duce the best shape with an almost porous material filled 616 be used in CMAd to overcome the drawback of producdesign domain except for a layer of air next to the rigid 617 ing unconnected shapes while speeding up the algorithm. wall. CH1, SIMPf2, CMA, CMAd, TABU produced sim- 618 The results outlined in this article provides an initial unilar shapes. CH2 resulted in a fully-filled shape with 619 derstanding of various heuristics and metaheuristics per-₆₂₀ form on topology optimisation for absorption maximisa-In problem instance 3 with a high static airflow re- 621 tion. Thus, guidelines for developing hybrid algorithms sistivity material, the shapes from all algorithms were 622 and hyper-heuristics may be arrived at for devising more seemingly random patterns but with sort of a cavity in 623 time-efficient strategies that also produce solutions closer

Best shapes	Problem instances \rightarrow									
Algorithms \downarrow	$\frac{1}{\overline{\alpha}}(V_f)$	2	3	4	5	6	7			
НС	0.91 (0.75)	0.58 (0.93) →	0.84 (0.62) →	0.21 (1.00)	0.68 (0.94)	0.91 (0.91)	1.00 (0.62)			
CMAd	0.91 (0.73) →	0.57 (0.90)	0.86 (0.62) →	0.21 (1.00)	0.68 (0.95) →	0.86 (0.71)	1.00 (0.68)			
CH1	0.88 (0.72)	0.58 (0.92)	0.77 (0.58)	0.21 (1.00)	0.68 (0.90) →	0.89 (0.70)	1.00 (0.64)			
TABU	0.91 (0.78)	0.56 (0.89) → · · · · →	0.83 (0.56) →	0.21 (0.99)	0.68 (0.95)	0.90 (0.86) → 11 · · · · · · · · · · · · · · · · · ·	1.00 (0.80)			
CH2	0.90 (0.80)	0.54 (1.00)	0.79 (0.74)	0.21 (1.00)	0.67 (1.00)	0.84 (1.00)	1.00 (0.76)			
SIMPf0	0.90 (0.81)	0.58 (0.93) →	0.75 (0.46)	0.21 (1.00)	0.68 (0.94)	0.90 (0.96)	1.00 (0.98)			
SIMPf2	0.89 (0.85)	0.56 (0.93) →	0.75 (0.38) →	0.21 (1.00)	0.68 (0.95) →	0.90 (0.94)	0.93 (1.00)			
DEd	0.91 (0.74)	0.52 (0.75)	0.84 (0.55) →	0.20 (0.93)	0.65 (0.83)	0.81 (0.60)	1.00 (0.62)			
CMA	0.91 (0.75)	0.56 (0.88)	0.82 (0.57) →	0.21 (0.95)	0.65 (0.86)	0.87 (0.74)	0.99 (0.82)			
DE	0.82 (0.65)	0.38 (0.60)	0.81 (0.57)	0.21 (1.00)	0.67 (0.82)	0.88 (0.77)	0.99 (0.76)			
GA	0.89 (0.66) →	0.43 (0.61)	0.81 (0.56) →	0.15 (0.73) →	0.55 (0.70) →	0.78 (0.56)	1.00 (0.56)			

FIG. 4. Optimised shapes obtained from all algorithms for each problem instance. The shapes are discretised by rounding for continuous algorithms. The values of mean absorption across frequencies ($\overline{\alpha}$) are printed at the top of each shape in bold font along with porous material volume fraction (V_f) in parentheses. White and black represent air and the porous, respectively, with the acoustic input on the left and rigid backing on the right.

643

658

625 V. CONCLUSIONS

644 In this work, topology optimisation to max-626 645 627 imise sound absorption under normal incidence in an 646 ⁶²⁸ impedance tube with a rigid backing is considered. Optimisation tests were conducted using 5 heuristic 629 647 630 and 6 metaheuristic algorithms on 7 benchmark prob-648 lem instances. The approaches include hill climb-631 649 ₆₃₂ ing (HC), constructive heuristics (CH1 and CH2), 650 633 solid-isotropic-material-with-penalisation (SIMPf0 and 651 SIMPf2), genetic algorithm (GA), tabu search (TABU), 634 652 covariance-matrix-adaptation evolution strategy (CMA 635 653 and CMAd), and differential evolution (DE and DEd). 636 654 Unlike in usual structural topology optimisation prob-637 638 lems, volume fraction constraint and manufacturability 655 ⁶³⁹ filters were not imposed. The highlights of the findings 656 640 are as follows. 657

• Gradient algorithms (SIMPf0 and SIMPf2) can 659 quickly converge to good quality solutions, but in 660 some problems, they either prematurely converge to local optima or produce shapes that have intermediate materials indicating that the objective function is multimodal with many local optima.

- When comparing the solution quality, no algorithm clearly outperformed all others on all of the problem instances. Ranking the algorithms based on median solution quality revealed that the hill climbing approach performed the best, followed by the material-addition constructive heuristic (CH1), and the discrete variant of covariance-matrix-adaptation evolution strategy (CMAd).
- The optimal shapes produced by algorithms that use stochastic components (GA, CMA, CMAd, DE, DEd) tend to be irregular and unconnected, and hence they might need additional filtering techniques. Although HC produced higher sound absorption solutions in general, the optimal shapes

produced were not smooth and crisp. On the other 720 661 hand, CH1 produces high-quality solutions that 721 662 also have fewer irregularities than HC. In addition 663 to this, the sound absorption values of shapes pro-664 duced by CH1 were as good as or slightly better 725 665 than those produced by SIMPf0. Moreover, CH1 666 can be easily modified to include volume fraction 727 667 constraint by terminating the construction after the 668 desired volume fraction is reached. The material 669 removal heuristic (CH2) often returns a fully filled 670 design domain as the solution, and the reason for 671 this is not clear. 672

• Between the continuous algorithms (CMA and DE) 673 and their discrete variants (CMAd and DEd), the $\frac{1}{736}$ 674 discrete variants seem to perform better. This 737 675 means using filtering techniques before each objec- 738 ¹⁷Pooya Rostami and Javad Marzbanrad. Identification of opti-676 tive function evaluation works better than filtering 677 the solutions at the end of the algorithm. 678

To conclude, the absorption maximisation topology 679 680 optimisation problem seems to be rich with many localoptimal solutions, and different strategies explore differ-681 ent regions of the search space producing unique varieties 682 of solutions. Insights obtained may be valuable in de-683 ⁶⁸⁴ signing hybrid strategies and hyperheuristics for general-⁶⁸⁵ purpose optimisation of sound-absorbing materials.

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