

# A Greedy Heuristic for Workforce Scheduling and Routing With Time-dependent Activities Constraints

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**Abstract:** We present a greedy heuristic (GHI) designed to tackle five time-dependent activities constraints (synchronisation, overlap, minimum difference, maximum difference and minimum-maximum difference) on workforce scheduling and routing problems. These types of constraints are important because they allow the modelling of situations in which activities relate to each other time-wise, e.g. synchronising two technicians to complete a job. These constraints often make the scheduling and routing of employees more difficult. GHI is tested on set of benchmark instances from different workforce scheduling and routing problems (WSRPs). We compare the results obtained by GHI against the results from a mathematical programming solver. The comparison seeks to determine which solution method achieves more best solutions across all instances. Two parameters of GHI are discussed, the sorting of employees and the sorting of visits. We conclude that using the solver is adequate for instances with less than 100 visits but for larger instances GHI obtains better results in less time.

## 1 INTRODUCTION

The workforce scheduling and routing problem (WSRP) refers to the assignation of a diverse skilled workforce to a series of visits at different locations. Each visit requires an activity completion before travelling to the next visit. Activities require different skills and might need more than one employee. Other constraints which relate activities to each other, i.e. connected activities constraints, are also present in WSRP (Castillo-Salazar et al., 2014). Particularly, in this paper we focus on those connected activities constraints that are time-dependent (synchronisation, overlap, minimum difference, maximum difference and minimum-maximum difference). These type of connected activities constraints are also known in the literature as temporal dependencies (Rasmussen et al., 2012) or interdependant services (Mankowska et al., 2014). For applications and solution methods of WSRP in sectors such as home health-care (Akjiratikar et al., 2007; Kergosien et al., 2009), security provision (Misir et al., 2011; Chuin Lau and Gunawan, 2012), retail and maintenance services (Cordeau et al., 2010; Günther and Nissen, 2012), etc. we refer the reader to the survey by Castillo-Salazar et al. (2012). In such sectors, daily employee schedul-

ing and routing is necessary to complete a diverse set of activities across several client locations. In what follows, we use *connected activities constraints* and *time-dependent constraints* indistinctly. These constraints allow to model situations in which two activities need to start at the same time, e.g. two technicians to calibrate a fiber optic segment. Also, when one activity needs to start after the completion of another one, e.g. a care worker to help ironing only after completing the washing. The related activities do not have to be performed by the same employee.

The model by Rasmussen et al. (2012) supports connected activities constraints as long as the activities involved do not have time window restrictions. They argue that introducing time windows to activities involved in time-dependent constraints reduces flexibility. Their study focused on instances in home health care. A more recent approach was developed by Mankowska et al. (2014) using variable neighbourhood search to tackle artificially generated instances with up to 300 activities, time windows and 4 out of the 5 time-dependent constraints considered here (except Overlap). Castillo-Salazar et al. (2014b) performed a computational study on several benchmark instances which contain time windows for all activities and all 5 types of time-dependent con-

straints. They used an adapted version of the mixed integer linear model by Rasmussen et al. (2012). The model was solved by a state of the art solver in order to provide benchmark results. Nevertheless, no other solution method was explored. The benchmark presents a series of daily real-based problems. The authors clarify the need to obtain good enough solutions within a reasonable time. For real-world based instances, daily problems need to be solved during the night before the planning day if not faster. Solving WSRP as close as possible to the start of the planning horizon helps to include all updated availability of employees. Nevertheless, often changes are required due to unexpected absences or urgent priority services. In their experiments, Castillo-Salazar et al. (2014b) used two hours as maximum computational time. It has been reported that medium to large WSRP instances cannot be solved using a mathematical solver within 10 hours (Mankowska et al., 2014) and for some small instances solvers could require 67 hours to prove optimality (Castillo-Salazar et al., 2014). Our objective when developing the greedy heuristic is to obtain at least the same quality of results as the solver (measured by the gap to the reported lower bound) in the benchmark data set but faster, as this would help to incorporate unexpected changes near the start of the planning horizon.

A greedy heuristic is a procedure based on consecutive decisions that at every step, if possible, leads to a better result. Greedy heuristics rely in some information about the domain of the problem and often obtain good feasible results in short time. Although, there are greedy heuristics that have tackled workforce scheduling and routing problems (Xu and Chiu, 2001; Mankowska et al., 2014), to the best of our knowledge none can support time windows on activities that are also related to other activities by any of the 5 types of time-dependent constraints. The main contribution of this work is tackling activities that have any of the 5 time-dependent constraints.

There are four more sections in this paper. Section 2 explains the MILP model of the WSRP. Section 3 presents the proposed greedy heuristic. Section 4 describes the experiments settings. Section 5 presents our results. Finally, section 6 concludes the paper.

## 2 MIP MODEL FOR WSRP

The MILP model used as a reference to compare the greedy heuristic can be found in (Castillo-Salazar et al., 2014). Here we provide an overview of it.

$C$  represents the set of visit locations.  $0^k$  and  $n^k$  refer to the starting and ending locations for employee

$k$ .  $K$  is the set of employees.  $N^k = C \cup \{0^k, n^k\}$  is the set of available locations for employee  $k$ . Activity  $i$  starting time window is given by two values  $\alpha_i$  (earliest start time) and  $\beta_i$  (latest start time). Binary variable  $\rho_i^k$  is set to 1 if employee  $k$  can perform activity  $i$  based on skill requirement, and 0 if not. Activities can be left unassigned when there is not enough employees to perform all of them. Binary variable  $y_i$  is set to 1 if activity  $i$  is left unassigned and 0 otherwise. The duration of activity  $i$  plus the travel time from activity location  $i$  to activity location  $j$  for employee  $k$  is given by  $s_{ij}^k$ . The starting time of activity  $i$  by employee  $k$  is  $t_i^k$ . Employee  $k$  starts his working time at  $\alpha_{n^k}$  and must finish by  $\beta_{n^k}$ . Time-dependent constraints are indicated by a set of pairs of activities  $P$ . For every pair of activities  $i$  and  $j$ , a constant value  $p_{ij}$  is given depending on the type of time-dependent constraint (Rasmussen et al., 2012, pg. 601). Finally, binary variables  $x_{ij}^k$  are set to 1 if employee  $k$  moves to activity location  $j$  after performing activity  $i$ .

*Minimise:*

$$\omega_1 \sum_{k \in K} \sum_{i \in N^k} \sum_{j \in N^k} C_{ij}^k x_{ij}^k + \omega_2 \sum_{k \in K} \sum_{i \in C} \sum_{j \in N^k} \delta_i^k x_{ij}^k + \omega_3 \sum_{i \in C} \gamma_i y_i \quad (1)$$

*Subject to:*

$$\sum_{k \in K} \sum_{j \in N^k} x_{ij}^k + y_i = 1 \quad \forall i \in C, \quad (2)$$

$$\sum_{j \in N^k} x_{ij}^k \leq \rho_i^k \quad \forall k \in K, \quad \forall i \in C, \quad (3)$$

$$\sum_{j \in N^k} x_{0^k, j}^k = 1 \quad \forall k \in K, \quad (4)$$

$$\sum_{i \in N^k} x_{i, n^k}^k = 1 \quad \forall k \in K, \quad (5)$$

$$\sum_{i \in N^k} x_{ih}^k - \sum_{j \in N^k} x_{hj}^k = 0 \quad \forall k \in K, \quad \forall h \in C, \quad (6)$$

$$\alpha_i \sum_{j \in N^k} x_{ij}^k \leq t_i^k \quad \forall k \in K, \quad \forall i \in C \cup \{0^k\}, \quad (7)$$

$$t_i^k \leq \beta_i \sum_{j \in N^k} x_{ij}^k \quad \forall k \in K, \quad \forall i \in C \cup \{0^k\}, \quad (8)$$

$$\alpha_{n^k} \leq t_{n^k}^k \leq \beta_{n^k} \quad \forall k \in K, \quad (9)$$

$$t_i^k + s_{ij}^k x_{ij}^k \leq t_j^k + \beta_i (1 - x_{ij}^k) \quad \forall k \in K, \quad \forall i, j \in N^k, \quad (10)$$

$$\alpha_i y_i + \sum_{k \in K} t_i^k + p_{ij} \leq \sum_{k \in K} t_j^k + \beta_j y_j \quad \forall (i, j) \in P, \quad (11)$$

$$x_{ij}^k \in \{0, 1\} \quad \forall k \in K, \quad \forall i, j \in N^k, \quad (12)$$

$$t_i^k \in \mathbb{R}_+ \quad \forall k \in K, \quad \forall i \in N^k, \quad (13)$$

$$y_i \in \{0, 1\} \quad \forall i \in C. \quad (14)$$

The objective function (1) includes the cost of employee  $k$  performing activity  $i$  and moving to location of activity  $j$  when finished ( $C_{ij}^k$ ). It also consid-

ers employees preferences with regards to activities. Employee  $k$  preference to perform activity  $i$  is given by the term  $(\delta_i^k)$ . Finally, the priority of the activities is also consider in the objective function since some locations might not be visited and therefore its activity left unassigned. Activity  $i$  priority is given by  $\gamma_i$ . Every component of the objective function has a weight associated. The weights  $(\omega_1, \omega_2, \omega_3)$  are set as in (Rasmussen et al., 2012).

Constraints are as follows: visits are either performed or left unassigned (2). Activities can only be assigned to employees able to perform them (3). All employees must start from the initial location (4) and return to their own final location (5). Constraint (6) ensures that once employee  $k$  visits activity location  $h$ , he leaves it, i.e. it maintains flow conservation. Time windows of visits must be satisfied (7, 8). Visits should be performed during the employees starting and ending times (9). Constraint (10) ensures traveling times are respected by the start of activities. Connected activities constraints (11) exist among related activities. Decision variables  $x_{ij}^k$  are set to 1 when employee  $k$  travels from location  $i$  to  $j$  and 0 otherwise (12). Scheduling variables are positive integers (13). Finally, if an activity  $i$  is not performed the binary decision variables  $y_i$  is set to 1 and 0 otherwise (14).

### 3 GREEDY HEURISTIC (GHI)

The data structure that holds the solution at any time is presented in Figure 1. The main list is defined by the number of employees plus one additional node for unassigned visits. Within each node there is a list of visits which the employee has been assigned to. The list of visits is maintained in ascending order according to time. Rectangles represent activity duration, traveling time, and idle time. The last rectangle of each list of activities represents the traveling time to the ending location of the employees. Activities in the bottom node (Unassigned) have no particular order.

The proposed constructive heuristic GHI works as follows (Algorithm 1). It starts by creating a copy *visitList* with all visits, creating the solution structure described above and sorting *visitList* according to *listCriterion* (section 3.1.1). In each iteration of the assignation cycle (lines 5 to 13), GHI sorts the solution structure *sol* according to *solCriterion* (section 3.1.2) and processes the next visit  $v$  from *visitList*. For processing, visit  $v$  is passed to the PROCESS function which returns the list of related visits *lrv* (step 8). Then, each visit  $v_2$  (if any) related to  $v$  through a connected activity constraint, is processed by the PROCESSDEP function which consid-

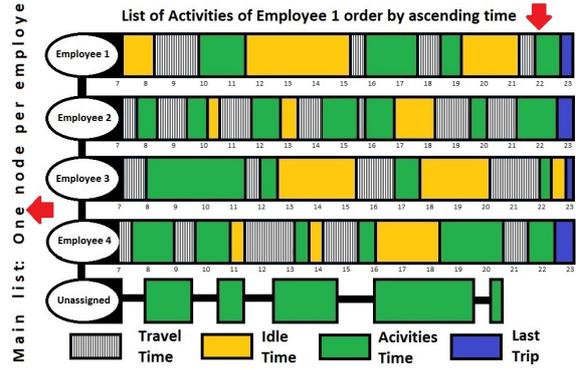


Figure 1: Solution structure for WSRP.

ers the constraint and maintains feasibility (lines 9 to 13). Processing  $v$  and its dependent visits  $v_2$  means that they are removed from the *visitList* and a new iteration starts. This assignation cycle continues until no visits are left in *visitList*.

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#### Algorithm 1: GHI: SOLVE.

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1: procedure SOLVE
2:   visitList  $\leftarrow$  copy of visits(V)
3:   sol  $\leftarrow$  CREATESOLUTIONSTRUCTURE
4:   SORT(visitList, listCriterion)
5:   while visitList is not empty do
6:     SORT(sol, solCriterion)
7:      $v \leftarrow$  visitList.remove(0)
8:     lrv  $\leftarrow$  PROCESS( $v$ )
9:     if lrv.size > 0 then
10:      while lrv is not empty do
11:         $v_2 \leftarrow$  lrv.get(0)
12:        lrv  $\leftarrow$  PROCESSDEP( $v, v_2, lrv$ )
13:        visitList.remove( $v_2$ )

```

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We tackle activities with time-dependent constraints by creating different functions for the independent and the dependent activities within such constraints. We seek to assign the independent activity first as this provides the starting time upon which the dependent activities adhere to. Functions PROCESS for independent activities (Algorithm 2) and PROCESSDEP for dependent activities (Algorithm 3) are almost identical, except that PROCESSDEP performs one extra validation to ensure the time-dependent constraint is enforced (call to function CONSIDERRC). PROCESS searches *sol* for idle times where  $v$  can be inserted. The possibilities for insertion are sorted (lines 2 to 6). Then, it tries to assign the same number of idle times from different employees as the number of employees required for to perform  $v$ . If there are not enough candidates as required employees then visit  $v$  is unassigned (lines 7 to 13). Once  $v$  has been assigned the related visits are searched and returned

as result (steps 14 & 15). PROCESSDEP works similarly but also considers any time-dependent constraint involving  $v_2$  (step 3). PROCESSDEP requires that  $v$  is assigned to use its start time to enforce the time-dependent constraint in all its related visits  $v_2$ .

**Algorithm 2:** GHI: PROCESS.

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```

1: procedure PROCESS( $v$ )
2:    $can \leftarrow$  ALLOCPossibleANY( $v, sol$ )
3:   SORT( $can$ )
4:   if  $can$  is not empty then
5:      $ca \leftarrow can.remove(0)$ 
6:     INCLUDE( $c, sol$ )
7:      $i \leftarrow v.required$ 
8:     for  $i > 1$  do
9:       if  $can$  is not empty then
10:         $ca \leftarrow can.remove(0)$ 
11:        INCLUDE( $ca, sol$ )
12:       else
13:         UNALLOCATE( $v, sol$ )
14:    $lrv \leftarrow$  GETRELATED( $v$ )
15:   return  $lrv$ 

```

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**Algorithm 3:** GHI: PROCESSDEP.

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```

1: procedure PROCESSDEP( $v, v_2, lrv$ )
2:    $can \leftarrow$  ALLOCPossibleANY( $v_2, sol$ )
3:   CONSIDERRC( $v, v_2, can$ )
4:   if  $can$  is not empty then
5:     SORT( $can$ )
6:      $ca \leftarrow can.remove(0)$ 
7:     INCLUDE( $ca, sol$ )
8:      $i \leftarrow v.required$ 
9:     for  $i > 1$  do
10:      if  $can$  is not empty then
11:        $ca \leftarrow can.remove(0)$ 
12:       INCLUDE( $ca, sol$ )
13:      else
14:        UNALLOCATE( $v, sol$ )

```

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Within PROCESS and PROCESSDEP, the ALLOCPossibleANY function looks for idle times in an employee daily schedule. The INCLUDE function assigns the candidate structure with possible allocations to the solution structure. The UNALLOCATE function unassigns a visit from its current employee schedule and leaves it in the unassigned node. GETRELATED identifies other activities that are time-dependent to  $v$  via a connected activity constraint.

ALLOCPossibleANY (Algorithm 4) is the function that searches the solution structure to find idle time so that new activities can be assigned. It returns a collection of candidate allocations. It iterates the

**Algorithm 4:** GHI: ALLOCPossibleANY.

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```

1: function ALLOCPossibleANY( $v, sol$ )
2:   for  $n \leftarrow sol.nodes$  do
3:      $emp \leftarrow n.emp$ 
4:     if  $\neg$  PERFORM( $emp, v$ ) then
5:       next
6:     if  $n.sch$  is empty then
7:        $w \leftarrow$  LASTAVWINDOW( $n.sch$ )
8:        $ca \leftarrow$  ENOUGH( $w, v.win, emp$ )
9:       if  $ca$  is not nil then
10:         $can.add(ca)$ 
11:     else
12:       for  $w \leftarrow 1, n.sch$  do
13:         $ca \leftarrow$  ENOUGH( $w, v.win, emp$ )
14:        if  $ca$  is not nil then
15:          $can.add(ca)$ 
16:        $w \leftarrow$  LASTAVWINDOW( $n.sch$ )
17:        $ca \leftarrow$  ENOUGH( $w, v, emp$ )
18:       if  $ca$  is not nil then
19:         $can.add(ca)$ 

```

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whole structure looking for idle times where the visit ( $v$ ) can be inserted, it considers the travel time to get to the visit and the difference in travel time from the visit to the following destination (ENOUGH). It avoids exploring nodes representing employees that cannot perform the activity of the visit (PERFORM). LASTAVWINDOW returns the last idle block in an employee schedule. The last idle block is defined as the time between the last activity completion and the employee's shift ending. This is a special case because it needs to consider the travel time to the ending location of the employee.

A candidate allocation structure represents several possible employee-activity assignments. It is defined by a starting time, a flexible component, idle time and a worker reference. The starting time provides the first possible start time in which an activity can start, the flexible component provides a time length which that start time can be delayed and still fit in the idle block. Idle time represents the time left before the starting time. Figure 2 shows how a candidate allocation structure is formed. The line indicates the activity's time window, the series of dark blocks represent the number of possibilities that the activity could fit in the idle space number 2.

Some of our previous heuristics do not tackle connected activities constraint first. Therefore, it was possible that no feasible solution was found if such constraints were not satisfied. We allow unassigned activities as sometimes there is not enough employees to cover all visits. One valid, but extreme re-

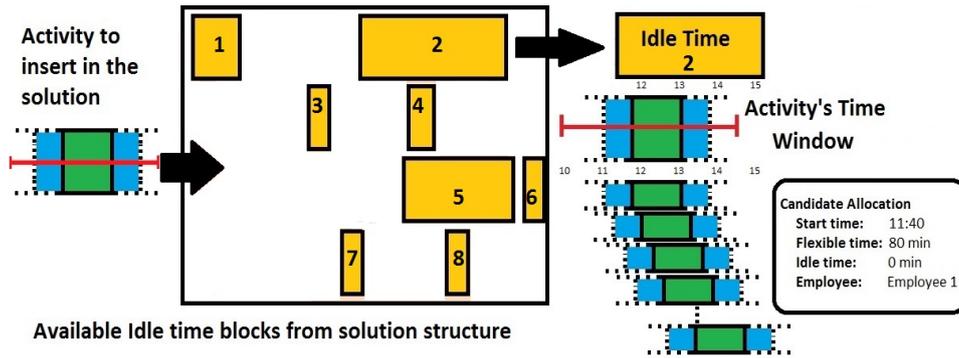


Figure 2: Represents how the AllocPossibleAny function considers idle time blocks and creates candidate allocations.

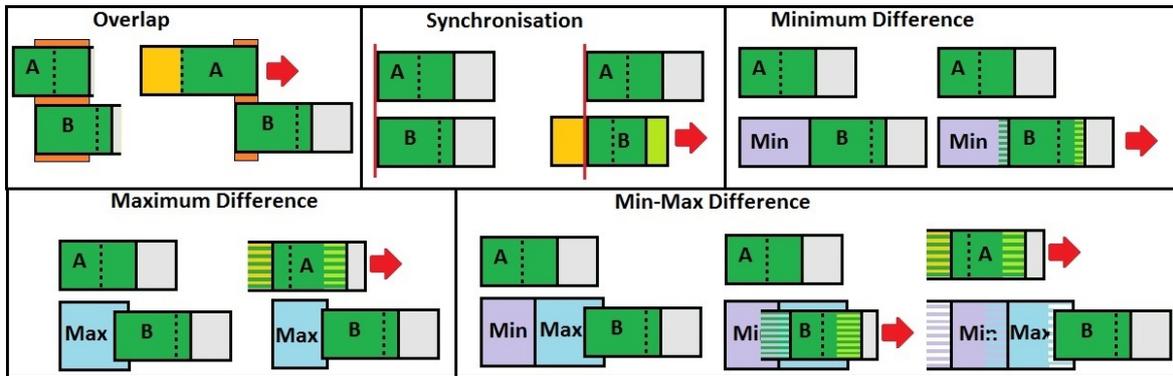


Figure 3: Examples of how the heuristics consider each of the connected activities constraints.

pair mechanism is to leave all activities with time-dependent constraints unassigned, because if a visit is left unassigned then any constraints that it relates to are disabled by the logic of the model. But, we now aim to process those constraint early in the creation of the solution and keep them satisfied because leaving visits unassigned comes at a high cost. Therefore, GHI includes a preventive step which verifies if the current visit is associated with another visit (via a connected activities constraint) and if so, it tries to allocate the related visit in a suitable manner after considering the starting time of the first visit to comply with the constraint. Such procedure is described in Figure 3 dealing with each of the 5 connected activities constraints (overlapping, synchronisation, minimum, maximum and min-max time difference). Figure 3 shows an example for each type where activities A and B are related by each of the connected activities constraint types. In the figure, the dark rectangle is the activity duration, the lighter rectangle is the flexible time (the activity can move forward and still comply with other time constraints), the dotted line inside the dark rectangle is the latest start time for the activity. Every example in the figure considers two cases, first (left one) both activities A and B comply with the time-dependent constraint, second (right

one) delays the start of A or B so we can comply to a constraint that otherwise would not be enforced. For example, in the maximum difference sub-figure, the right case shows B starting within the maximum time allowed after the A starting. The left shows that A starting as originally makes B starting after the maximum allowed period. By delaying A (arrow shifting A to the right), activity B now enters into the maximum allowed zone, hence satisfying the constraint. Notice, that B could not be started earlier because it was already at its earliest starting time.

### 3.1 Parameters of the Greedy Heuristic

GHI has two parameters that need to be set, one is *listCriterion*, the sorting of the list of activities during initialisation and the other one is *solCriterion*, the solution structure sorting after each iteration.

#### 3.1.1 Parameter *listCriterion* Values

**Duration** sorts visits in descending order based on the duration of the activity (*v.dur*).

**Maximum Finish Time** sorts visits in ascending order based on the maximum time the visit can finish given its time window. The sorting parameter is *v.let*.

**Maximum Start Time** sorts visits in ascending order based on the maximum time the visit can start given its time window. The sorting parameter is *v.lst*.

**Minimum Finish Time** sorts visits in ascending order based on the minimum time the visit can finish given its time window. The sorting parameter is *v.eet*.

**Minimum Start Time** sorts visits in ascending order based on the minimum time the visit can start given its time window. The sorting parameter is *v.est*.

**Number of Employees** sorts visits in descending order based on the number of employees required. The parameter for sorting is *v.req*.

**Density** sorts visits in descending order based on the density factor. The density factor is obtained by adding the number of employees required plus the number of connected activities constraints that the visit is involved in. This aims to process activities that are more constrained first and leave the simpler ones at the end. The number of employees in the team is modelled using synchronisation constraints.

### 3.1.2 Parameter *solCriterion* values

**Remaining Time** sorts the solution list in descending order based on the time available left for every employee. The time available is calculated from the last visit until the end of the employees shift minus the time needed for the trip to the ending location. In all the instances, shift starting and finishing times coincide with the beginning and end of the time horizon. It aims to reduce the number of employees, since it avoids using a new employee unless the available time of the previous ones are full or no other allocation is possible. If the sorting is in ascending manner, visits will be balanced across all possible employees with the right skills.

**Solution Size** orders the solution structure main list in ascending order based on the number of visits that employees have. When two nodes have the same number of visits, the tie-break criterion is the longest remaining time explained above.

## 4 EXPERIMENTS

The aim of the experiments is to evaluate the quality of the solutions obtained by GHI when compared to the solver. The comparison seeks to determine which solution method achieves more best solutions across all instances.

In this study we used the benchmark data set from Castillo-Salazar et al. (2014b). The data set is an adaptation of different WSRP from the literature. We used 4 groups of instances Sec, Sol, Mov and HHC.

Sec is based on security guards patrolling different buildings (Misir et al., 2011). Sol is based on adaptations to the Solomon data set. Three different version of each instance are used 25, 50 and 100 visits (Solomon, 1987). Mov originates from a multi-objective VRPTW study which controlled variability of time window sizes (Castro-Gutierrez et al., 2011). HHC is a home health care data set. It includes a good level of skills, preferences on employees and patients (Rasmussen et al., 2012). The total number of instances used is 374. The original benchmark has 375 instances, the instance that is not being used belong to a single-instance group of technicians on field for which the benchmark does not provides results.

All instances are solved first using a mathematical solver. A time limit of 2 hours is set for the solver and we keep the solution found after this. The solver achieves optimal solutions for 33 instances. There are 37 instances in which no solution was found by the solver within the time limit. All instances are solved also by GHI (coded in Java). As part of our experiments we want to find which combination of values for *listCriterion* (7 possible values) and *solCriterion* (2 possible values) obtains the best results. Therefore, GHI is executed for all 374 instances for the 14 combinations of parameters. We use all combinations to identify the best values for the two parameters.

## 5 RESULTS

Out of the 374 instances, the solver obtained better results for 187. GHI also obtained 187 best feasible solutions. For none of the instances solver and heuristic produced the same result.

In Figure 4 the results are segmented for each of the 4 data sets. GHI has better results than the solver in **Sec**, **HHC** and **Mov**. In group **Sol** the solver outperforms the heuristic. In order to investigate this further we analyse the three subgroups within the **Sol** group. The subgroups are those with 25, 50 and 100 visits. Figure 5 shows the subgroups segmented results. The solver is better in subgroups with 25 and 50 visits. But for instances of 100 visits GHI outperforms the solver. GHI obtained the same number of best feasible result as the solver. However, overall GHI is significantly faster spending less than 1 second in each instance.

### 5.1 Evaluating the Quality of Results

This section presents a measure by which results from GHI and the solver can be evaluated. We divided the

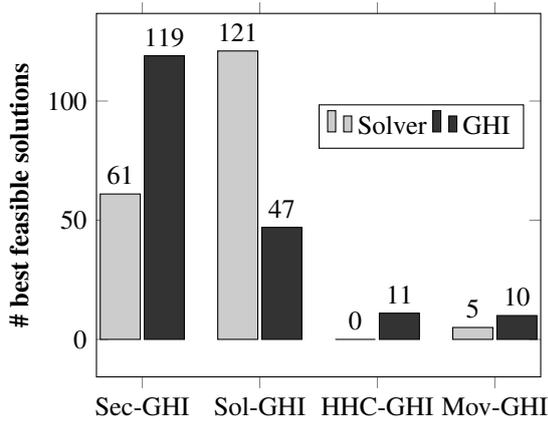


Figure 4: Results GHI when compared to the solver. The graphs show the number of best feasible solutions obtained by each method. The results are segmented according to the data set group the belong (Sec, Sol, HHC and MOV).

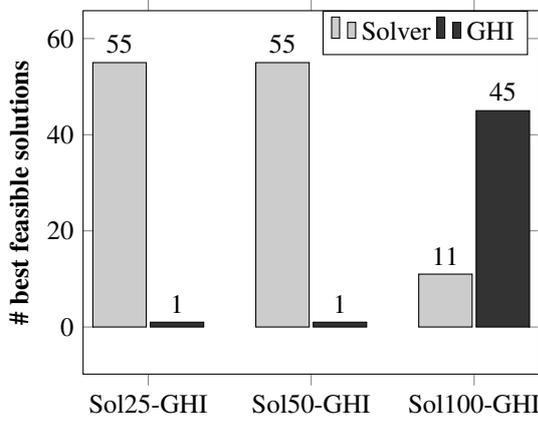


Figure 5: Solomon 25, 50 and 100 visits **Sol** sub-groups results of GHI (in red) when compared to the solver (in blue).

instances in 4 groups depending on the results obtained. The first group are instances for which the solver obtained optimal solutions, the gap from the GHI to the optimal is reported. The second group are instances for which the solver obtained better feasible solutions but not optimal, the gap between the GHI and the best feasible solution by the solver is reported. The third group are instances where GHI is better than the solver, the gap between the solver and GHI is reported. Finally, the fourth group are instances where no solutions were obtained by the solver within the time limit, no gap is provided for this group. The gap calculation for groups 1 and 2 is  $(GHI - \text{Solver}) / \text{ABS}(\text{Solver})$  and for group 3 is  $(\text{Solver} - GHI) / \text{ABS}(GHI)$ . The principle is the same, because it is a minimisation problem, in every group we subtract the best result (minimum) from the worst one (maximum) and normalise according to the best one (minimum). Absolute value of the denomina-

tor is necessary to avoid providing negative gaps.

Table 1: Group result type: 1 optimal, 2 solver best, 3 GHI best and, 4 only GHI available. Number of instances #, mean number of employees  $\mu_{emp}$ , mean number of visits  $\mu_{visits}$ , mean time horizon duration  $\mu_{tHor}$ , mean visit duration  $\mu_{v.dur}$  and mean time window size  $\mu_{v.win}$ .

G	#	$\mu_{emp}$	$\mu_{visits}$	$\mu_{tHor}$	$\mu_{v.dur}$	$\mu_{v.win}$
1	33	12.8	43.1	1817.3	60.3	291.7
2	154	10.3	47.0	1088.1	149.8	382.9
3	150	26.3	117.2	1311.6	284.7	422.9
4	37	66.0	171.6	1147.8	333.9	402.8

Table 1 shows some characteristics of each group. GHI found better results in groups 3 and 4, which have on average more employees, more visits, longer visits and longer time window sizes. The solver performs better in groups 1 and 2, but could only find optimal solutions for group 1. There is not significant difference in the average number of visits (43.1 vs 47.0) and employees (12.8 vs 10.3) between group 1 and 2. But, group 2 seems more difficult for the solver. We argue that not only the number of employees and visits define how difficult a WSRP might be. Other factors like duration of visits, time to perform them (time horizon) and flexibility of time windows could also affect the degree of difficulty as shown by group 2 when compare to group 1. Group 2 has longer visits to perform in less time (time horizon) with greater flexibility of the time windows.

Figure 6 plots the gap result of groups 1, 2 and 3. The overall observation for group 1 (GHI vs. optimal solution), is that no gap was less then 10% and for 1/2 of the instances the gap was 77% or less. For group 2 (feasible but not optimal solutions by the solver better than GHI), the minimum gap achieved was 1% and for 1/2 of the instances the gap is less than 63% (for the other 1/2 the gap was higher). Finally, for group 3 (feasible but not optimal solutions by the solver worse than GHI), the minimum gap achieved was less than 1% but only 1/4 of the instances had a gap less than 68% (for the other 3/4 the gap was higher). This means that GHI is a better runner-up against the solver than the opposite. For the solver to do better in group 3, the computational time needs to be increased substantially. This is investigated in the next section.

### 5.1.1 Increasing Computational Time

Here, the computational time given to the solver for some instances in Group 3 is doubled to 4 hours. We consider those instances in which the gap to GHI was 100% or less. In total 62 instances match this requirement (the other  $150 - 62 = 88$  instances had much bigger gaps). Only 2 instances out of these 62 ob-

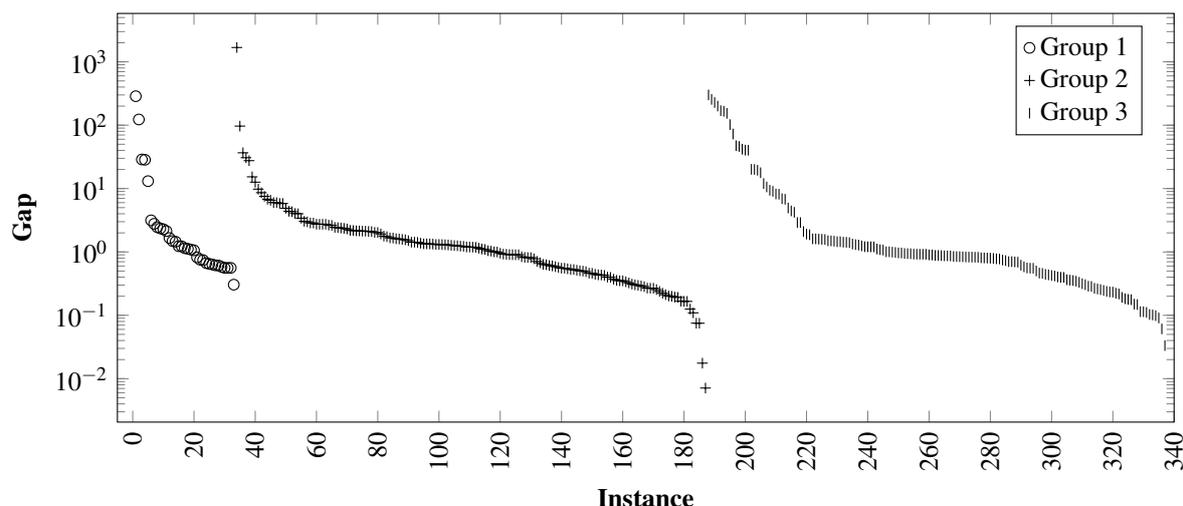


Figure 6: Gap plot for instances in Group 1-blue, Group 2-red and Group 3-black. Notice the logarithmic scale in the y-axis.

tain better results than GHI with a gap of less than 2% within the 4 hours. Therefore, even doubling the computational time does not really make the solver a better runner-up on the instances of group 3. The same behaviour has been reported in the literature (Castillo-Salazar et al., 2014) for this benchmark data set, after two hours the solver improvements are minimal and at a high cost (in computational time).

## 6 CONCLUSION

This paper presents a deterministic greedy heuristic (GHI) to tackle the workforce scheduling and routing problem (WSRP). We perform computational experiments using a data set consisting of 374 instances from four different WSRP scenarios. The proposed heuristic needs only two parameters. One to decide the order in which activities are processed. The other one to decide the order in which employees are considered for the assignment. This tailored heuristic is able to tackle time-dependent activities constraints which arise when activities are related to each other. We run experiments to compare the results obtained by GHI against the results produced by a commercial mathematical programming solver. Our experiments also seek to identify the best settings for the two parameters mentioned above.

The deterministic greedy heuristic GHI generates better results for one half of Castillo-Salazar et al. (2014b) benchmark instances. Apart from the reduction in the objective function value, GHI runs at a marginal time (less than 1 second) compared to the two hours given to the solver. For the instances in which the solver produces better results, GHI follows closely. But for the instances in which GHI produces

better results, the solver stays far behind even after doubling the computation time. In relation to GHI's parameter setting, we found no difference between the two values for *solutionCriterion*, but for *listCriterion*, time-based sorting is better. This is because the range of values provided by the time-based sorting mechanism facilitates a better distribution of the visits. It is left for future investigation whether combining two sorting mechanisms in *listCriterion*, e.g. density with minimum start time could produce better results. The hypothesis is that density could help allocate complex visits first, such as those requiring multiple employees or involved in time-dependent activities constraints, whilst the time-based sorting could impose a better order to those activities that are less complex.

Given our results we conclude that for instances with less than 100 visits, a mathematical solver is likely to provide an optimal solution or a good feasible solution. As soon as the number of visits raises, the quality of the solution obtained by the solver decreases, and in some cases no solution is found within two hours. We also demonstrated that increasing the time limit of the solver to 4 hours in those instances in which the solver is runner-up to GHI, does not help the solver to perform better than GHI. Therefore, for obtaining good-quality feasible solutions for instances with more than 100 visits in fast computation time, we suggest the use of GHI. Future work will consider using GHI for providing an initial solution to a meta-heuristic method such as Tabu Search.

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